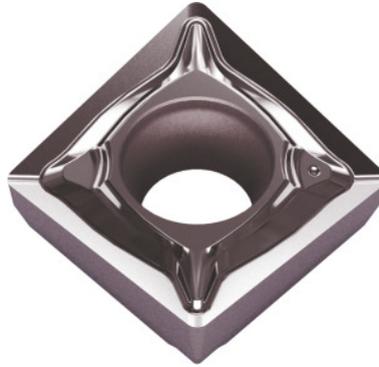


Garant

Indexable insert for turning ZCMX 130404, for "4 in 1" turning and boring tools, Grade: HBZ310

**Order data**

Order number	268443 HBZ310
GTIN	4062406392734
Item class	21K

Technical description

Cutting speed v_c main application	200 - 600 m/min
Coating	PVD
Tool material	Carbide
ISO code indexable insert	ZCMX 130404
Number of changes/inserts	2
Feed rate f when turning	0.05 - 0.4 mm
Cutting conditions	continuous
Cutting depth a_p	0.2 - 4 mm
Main application	N
Grade	HBZ310
Corner radius	0.4 mm

Feed rate f when drilling	0.03 - 0.3 mm
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning